

PET & PET/CT Instrumentation: Performance & Quality Control  
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### 1. Positron and Negatron Decay:

- a)  $p^+ \longrightarrow n^0 + \beta^+ + \nu$  (positron decay). Proton-heavy nucleus converts a proton to a neutron and emits a positron ( $\beta^+$ ) and neutrino ( $\nu$ )
- b)  $n^0 \longrightarrow p^+ + \beta^- + \bar{\nu}$  (negatron decay). Neutron-heavy nucleus converts a neutron to a proton and emits a negatron ( $\beta^-$ ) and anti-neutrino ( $\bar{\nu}$ )

### 2. Commercial Production of Positron Emitters

<b>Isotope</b>	<b>Half-life</b>	<b>Method</b>
<b><math>^{18}\text{F}</math></b>	<b>110 Min.</b>	<b><math>^{18}\text{O}(\text{p},\text{n})^{18}\text{F}^*</math></b>
<b><math>^{11}\text{C}</math></b>	<b>20 Min.</b>	<b><math>^{14}\text{N}(\text{p},\alpha)^{11}\text{C}</math></b>
<b><math>^{13}\text{N}</math></b>	<b>10 Min.</b>	<b><math>^{13}\text{C}(\text{p},\text{n})^{13}\text{N}</math></b>
<b><math>^{15}\text{O}</math></b>	<b>2 Min.</b>	<b><math>^{14}\text{O}(\text{d},\text{n})^{15}\text{O}</math></b>
<b><math>^{82}\text{Rb}</math></b>	<b>76 Sec.</b>	<b><math>^{82}\text{Sr}/^{82}\text{Rb}</math> Gen.</b>

\*  $^{18}\text{F}$ -FDG manufactured commercially

### 3. Positron Emitting Radiopharmaceuticals

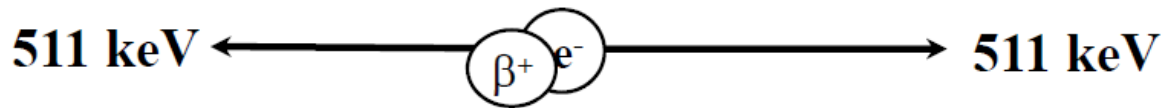
<b>Radiopharmaceutical</b>	<b>Half-life</b>	<b>Physiological Measurement</b>
F-18 FDG	110 Min.	Glucose Metabolism
C-11 Acetate	20 Min.	Prostate Cancer diagnosis
N-13 ammonia	10 Min.	Blood Flow
O-15 Oxygen	2 Min.	Oxygen Metabolism
Rb-82 chloride	76 Sec.	Cardiac Blood Flow

#### 4. Positron Properties

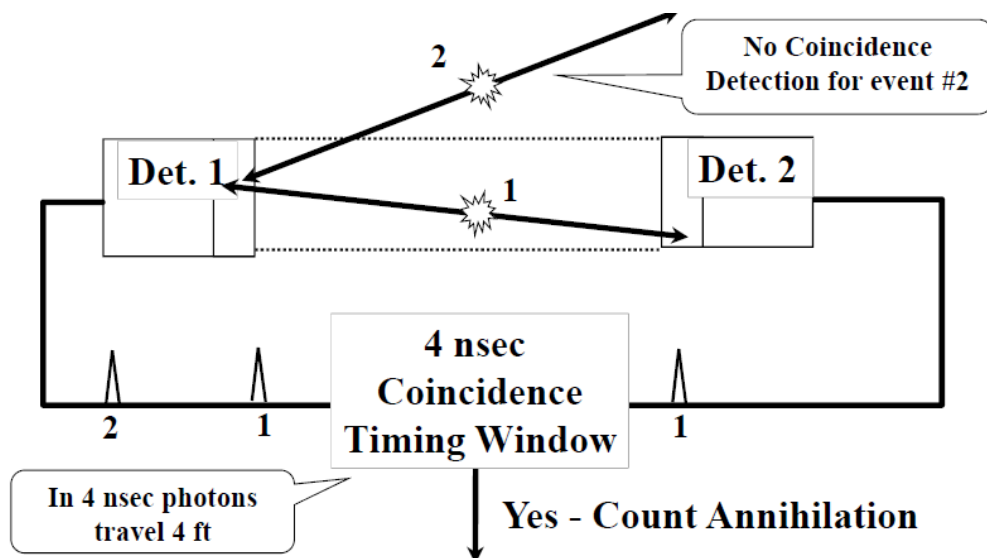
- a) Positively charged electron (the negatron) with the same mass
- b) When emitted during positron decay, has a spectrum of kinetic energies up to the energy of decay,  $E_{\max}$  of the  $\beta^+$  particle
- c) **Anti-electron** – when paired with an electron annihilates the electron, and vice versa
- d) **Positronium** – paired electron orbits positron to form an atom-like structure for 87 psec  $t_{1/2}$  before annihilation

#### 5. Positron-Electron Annihilation

- a) Simultaneous emission of two 511 gamma rays leaving in opposite directions.
- b) Satisfies conservation of energy law.
- c) Satisfies conservation of momentum law – gamma rays have momentum.
- d) diagram:



#### 6. Count Annihilations by Coincidence Detection

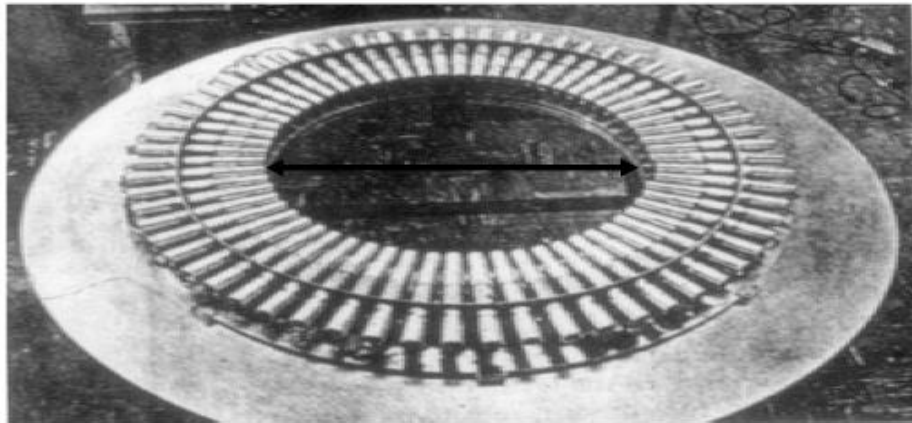


## 7. Power of Coincidence Detection

- a) Sensitive only to annihilations in the volume between two detectors – provides spatial resolution
- b) Electronic collimation - No lead collimation required
- c) Higher sensitivity – 100 times more counts for the same activity compared to the gamma camera

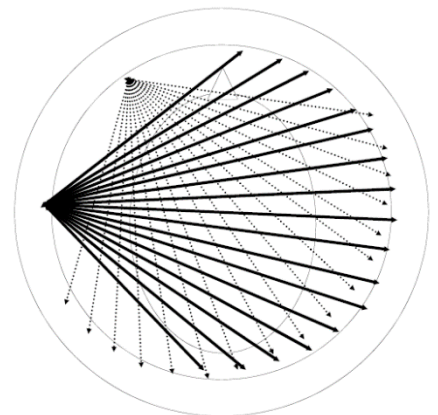
## 8. PET Scanner Design

- a) Tomographic device with a complete ring of detectors
- b) A single ring samples one slice in the patient
- c) Detector material – Bismuth Germanate (BGO) chosen for high stopping power of 511 keV  $\gamma$ 's

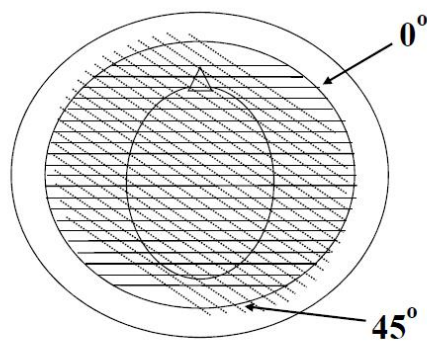


## 9. One Detector Operated in Coincidence with Many Detectors

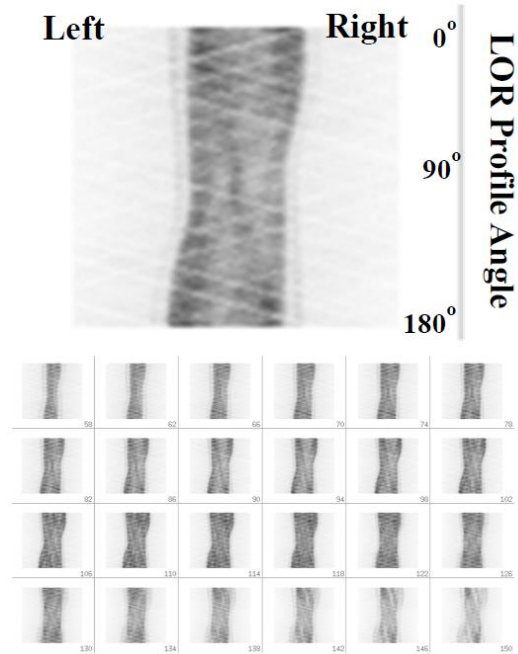
- a) Each detector is operated in coincidence with many detectors on the opposite side of the patient.
- b) Acquisition geometry identical to fanbeam X-ray CT.
- c) Lines-of-response measured over 360 degrees give complete projection image set for reconstruction.



## 10. Raw Data Stored as Sinogram



- A sinogram is generated - one for each slice

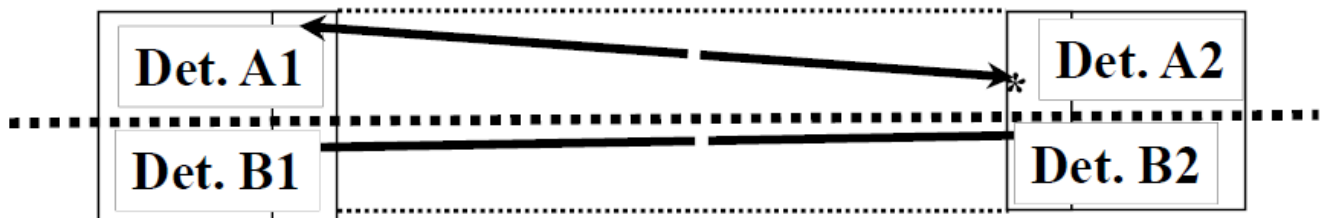


## 11. Tomographic Image Reconstruction

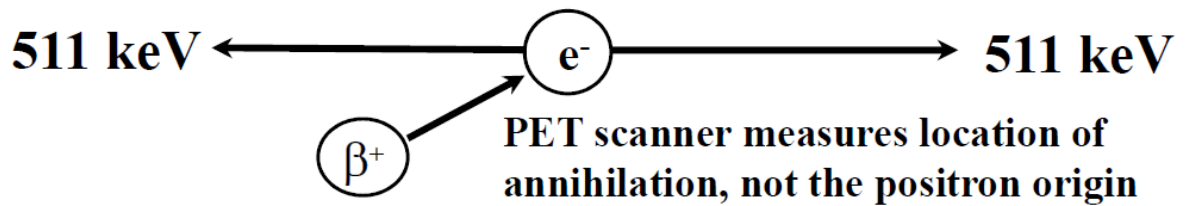
- Filtered backprojection – not preferred
- Iterative reconstruction by OSEM is preferred – it incorporates, random, scatter, and attenuation corrections

## 12. Better Spatial Resolution with Smaller Detectors

- Resolution best with small detector elements.
- Dividing detectors in half doubles the spatial resolution
- Resolution best at object center.



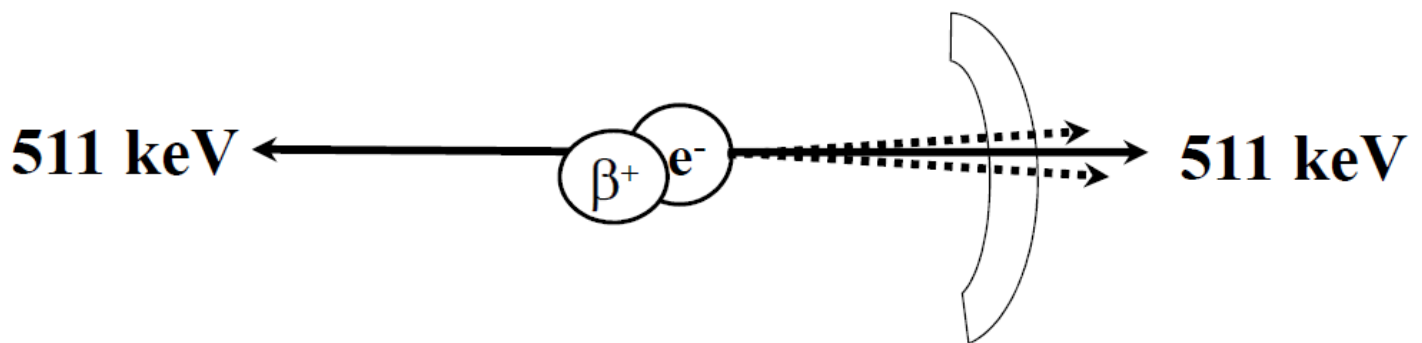
### 13. Positron Range Reduces Spatial Resolution



Nuclide	Half-Life	Max $\beta^+$ energy (MeV)	Max $\beta^+$ range (mm) in soft tissue
$^{11}\text{C}$	20.3 min	0.97	4.1
$^{13}\text{N}$	9.96 min	1.19	5.1
$^{15}\text{O}$	122 sec	1.73	7.3
$^{18}\text{F}$	109.8 min	0.64	2.4
$^{68}\text{Ga}$	68.3 min	2.92	8.0
$^{82}\text{Rb}$	75 sec	3.38	10

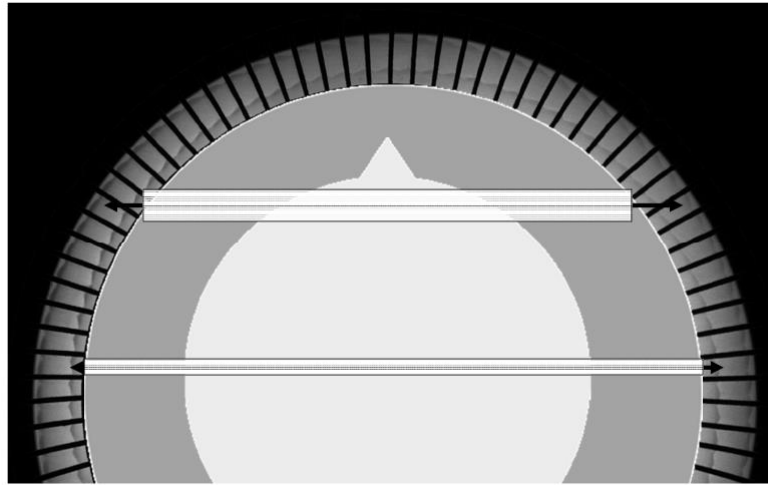
### 14. Angular Variation Reduces Spatial Resolution

- a)  $180^\circ \pm 1/4^\circ$  variation in angular departure.
- b) Resolution loss depends on separation distance of the two detectors
- c)  $R_{\text{loss}} \sim 0.0024 * D$  where D is the diameter of the PET ring
- d) For 50 cm diameter ring,  $R_{\text{loss}} \sim 1.2$  mm.



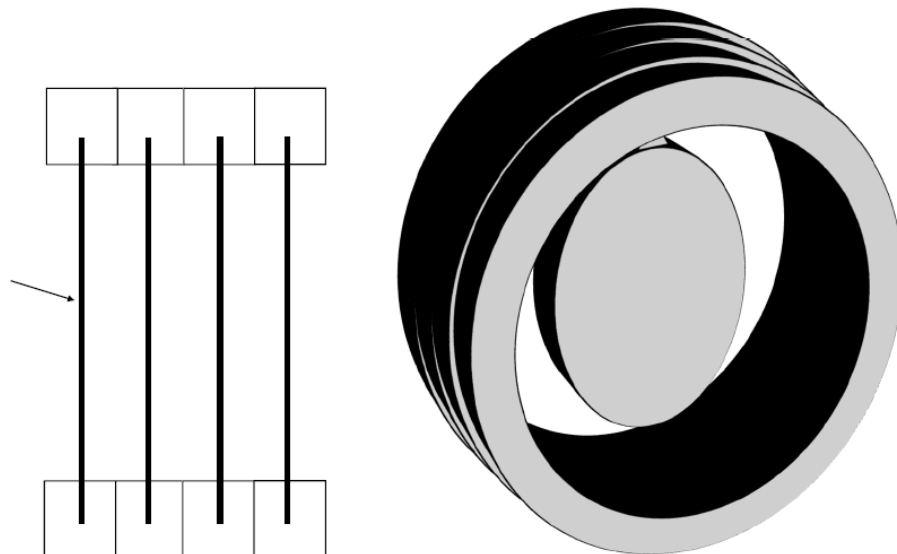
## 15. Parallax Error Reduces Spatial Resolution

- a) Depth of interaction in crystal not accounted for.
- b) Leads to loss of spatial resolution at the periphery.
- c) Best at the center.

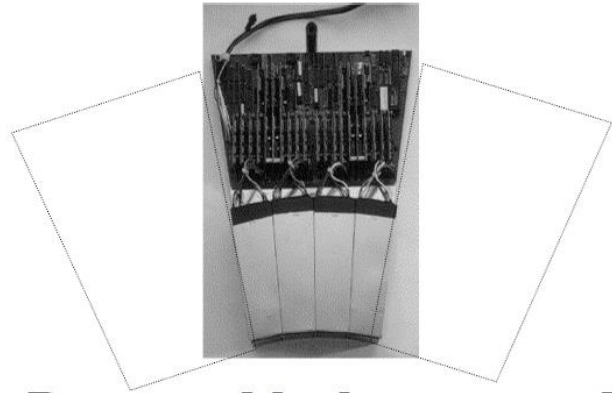
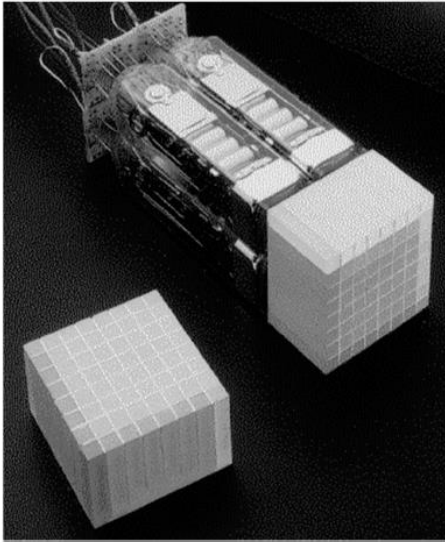


## 16. Multi-Slice Scanner with Multiple Detector Rings

Slice planes  
defined by each  
detector ring



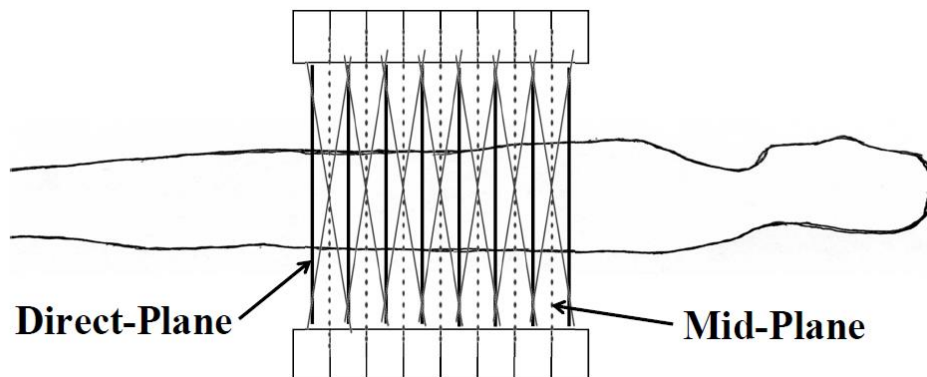
## 17. PET Scanner Crystal Block Design



- **Detector blocks arranged to form a circle**
- **8x8 blocks in a circle form 8 rings of crystals**

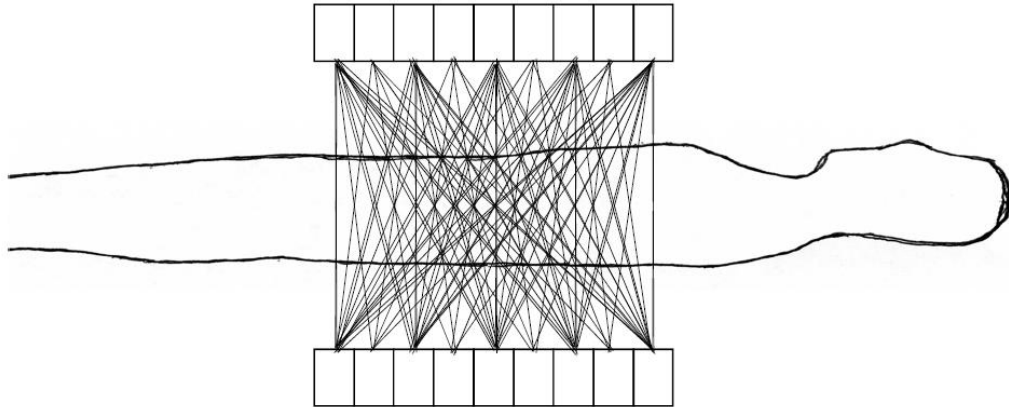
## 18. 2D Acquisition Method

- The system counts annihilations from within the direct plane of each detector ring and across adjacent rings & then sums to form a mid-plane slice with twice as many counts.
- For an 8 ring scanner, 15 slices are acquired ( $2N-1$ )



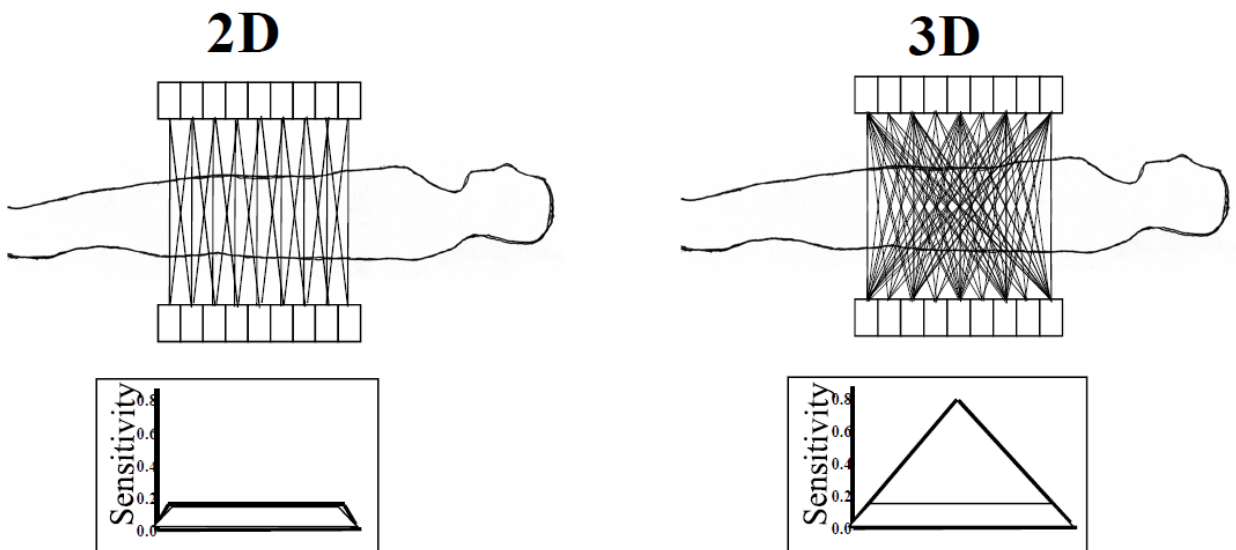
## 19. 3D Acquisition Method

- a) Count annihilations across all possible slice-ring combinations. Five times more sensitive



## 20. Axial Sensitivity Profiles

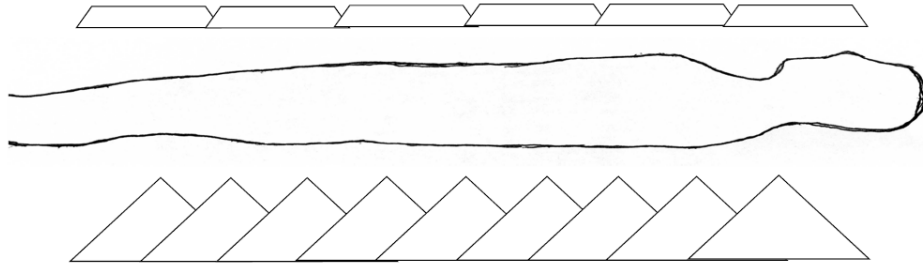
- b) 3D sensitivity is peaked at the center





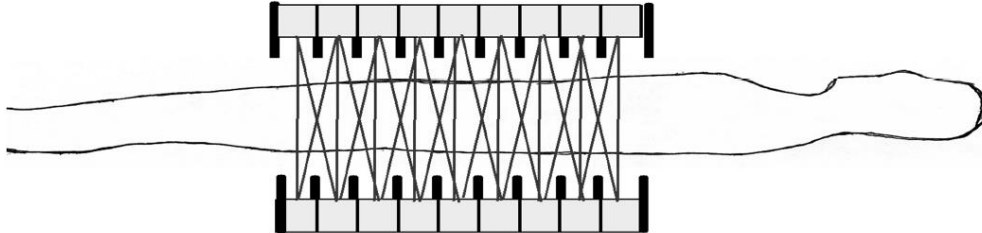
## 21. Whole Body Multiple Scan Protocols

- a) 2D Acquisition with 10% Overlap at 5 min./stop. 30 min. acquisition for 6 stops
- b) 3D Acquisition with 50% Overlap at 2 min./stop. 18 min. acquisition for 9 stops



## 22. 2D Septal Shielding

- a) Lead septa inserted between each ring; allow only annihilation events to be counted from within the direct and adjacent slice planes.
- b) Septa reduce dead time losses and scatter from the patient.



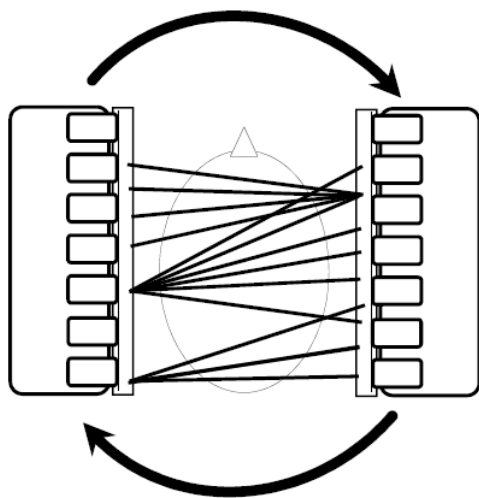
## 23. PET Detector Crystals

	NaI	BGO	LSO
Stopping Power	0.34/cm	0.92/cm	0.87/cm
Light Output	100%	15%	75%
Energy Resolution	10%	25%	15%
Decay Time	240 ns	300 ns	40 ns

## 24. Current PET Scanners

	<b>GE PET/CT Discovery VCT</b>	<b>Siemens Biograph TruePoint PETCT</b>	<b>Philips GEMINI TF 64</b>
<b>Detectors</b>	13,440 4.7x6.3x30 mm BGO	32448 4.0 x 4.0 x 20 mm LSO	28,336 4.0 x 4.0 x 22 mm LYSO
<b>Stopping Power</b>	95%	High	72%
<b>Axial FOV (cm)</b>	15.7	21.6	18
<b>Number of rings</b>	23	54	45
<b>Acquisition Modes</b>	2D / 3D	3D	3D
<b>Slice Spacing (mm)</b>	3.3	2	2.0 or 4.0
<b>Resolution @ 10 cm (mm)</b>	5.0	4.2	4.7

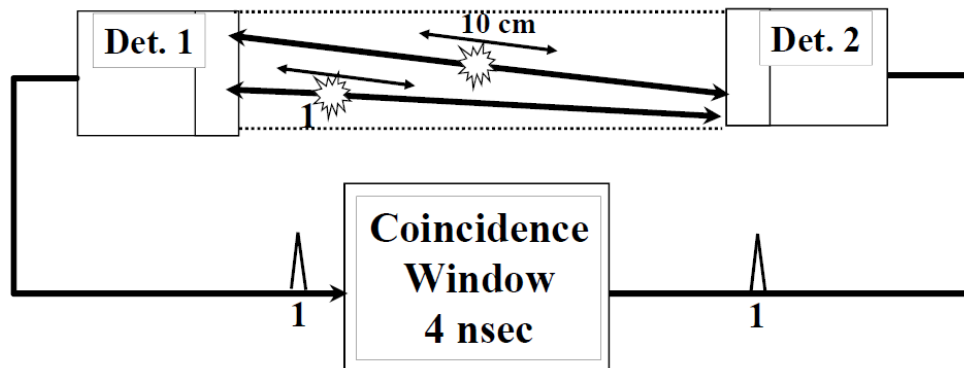
## 25. NaI Gamma Camera Coincidence Imaging Systems



	<b>Philips/ADAC MCD</b>	<b>Philips/ Marconi PCD</b>	<b>Siemens e.cam Duet</b>
<b>Detectors</b>	2 500x380x16 mm NaI(Tl)	2 or 3 470x593x19 mm NaI(Tl)	2 530x390x25 mm NaI(Tl)
<b>Axial FOV (cm)</b>	38	38	38
<b>Number of planes</b>	98	128	80
<b>Spacing (mm)</b>	3.9	3	4.8
<b>Resolution @ center (mm)</b>	4.8	4.8	4.7

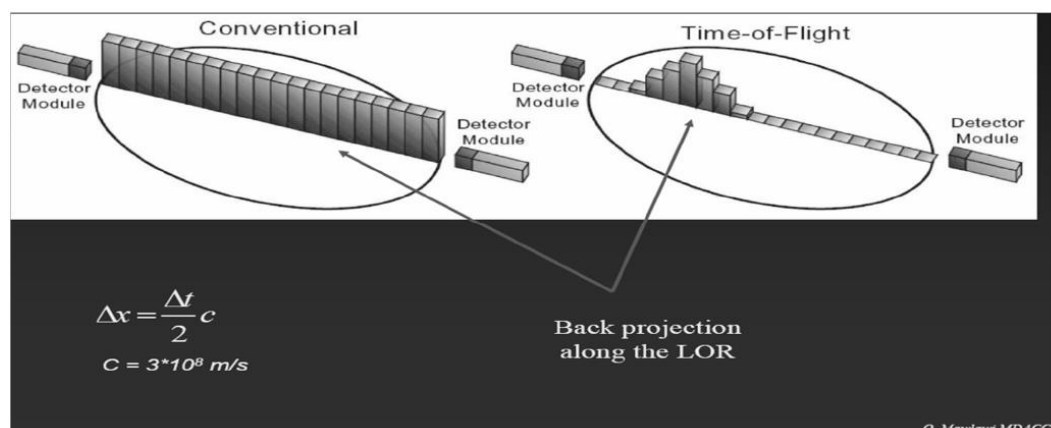
## 26. Time-of-Flight PET

- a) In addition to recording the PET detector crystal pair, can also record the difference in arrival time (TOF).
- b) Requires events to be stored in list mode
- c) with each coincidence event, the detector pair and difference in arrival time are recorded
- d) If timing resolution is 0.3 nsec, can measure origin to within 10 cm.



## 27. Time-of-Flight Reconstruction

- a) In back projection a probability function for the annihilation origin is used to improve the reconstruction and image quality. Increased Signal/Noise ratio.
- b) Perceived improvement in sensitivity because fewer counts may be needed.
- c) Best for large patients. There is no advantage in children for scanner with 0.5 nsec timing resolution or greater.



## 28. Commercially Available PET/CT Scanners

- a) Siemens Biograph (CT 16-64 slice)
- b) GE ST Discovery (CT 8-64 slice)
- c) Philips Gemini (CT 16-64 slice)

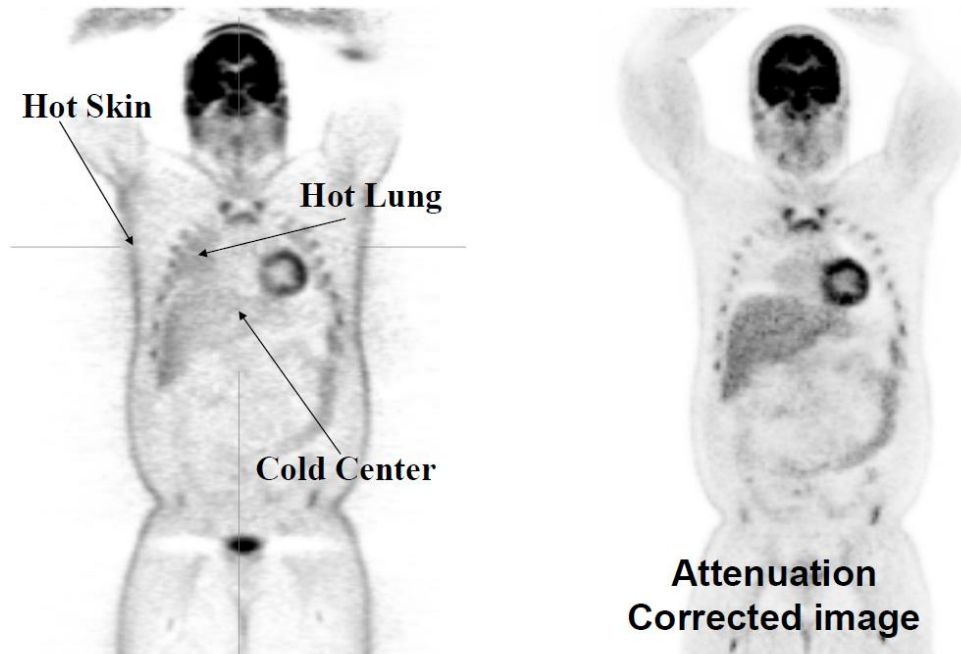


## 29. Fused PET/CT Image

- a) 44-year-old female post hysterectomy and oophorectomy for cervical cancer
- b) Fused PET/CT shows recurrence in the periaortic nodes
- c) Fused on a single device

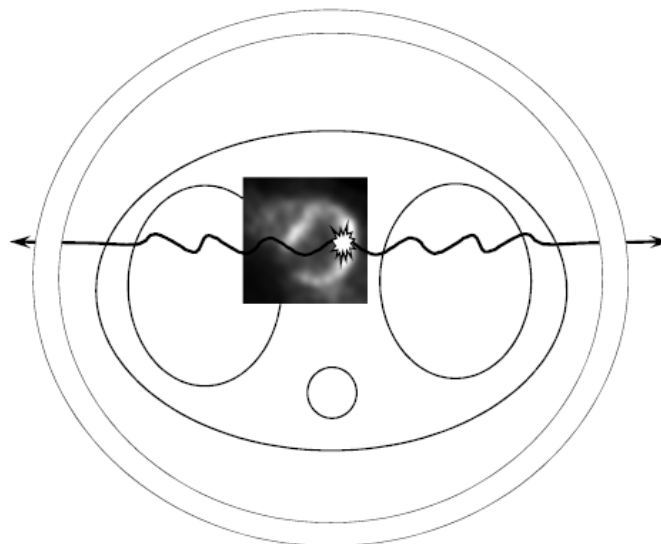


### 30. Attenuation Artifacts



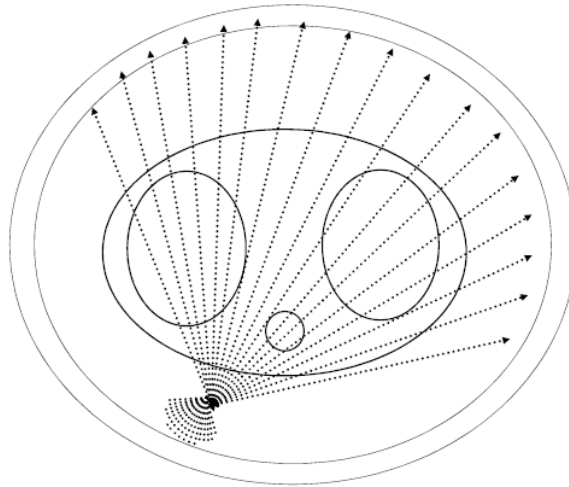
### 31. Coincidence Detection Requires Both Photons to Exit

- a) Combined path is total thickness of patient, leading to large artifacts.
- b) Can calculate attenuation correction factors based on total patient thickness. Easy to apply a correction.



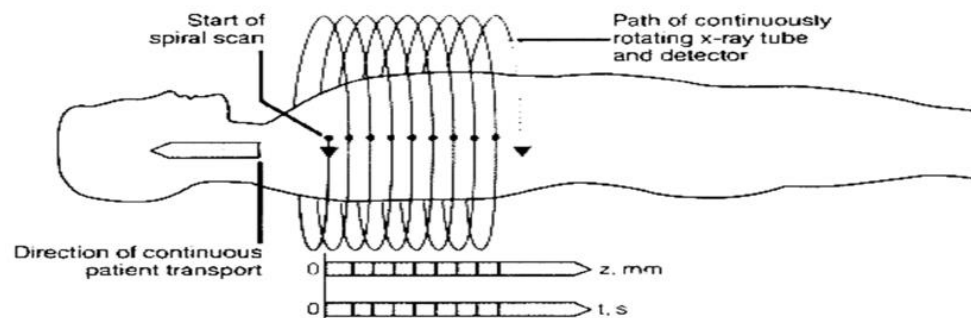
### 32. Transmission Imaging with External $^{68}\text{Ge}/^{68}\text{Ga}$ source

- a) Measure transmission of 511 KeV annihilation photons from  $^{68}\text{Ge}/^{68}\text{Ga}$  using rotating  $^{68}\text{Ge}/^{68}\text{Ga}$  Source
- b)  $^{68}\text{Ga}$  – Positron emitter;  $t_{1/2} = 1$  hr
- c)  $^{68}\text{Ge}$  – Electron Capture;  $t_{1/2} = 271$  d
- d) Required 5 min acquisition per bed position



### 33. Transmission Imaging with Helical CT

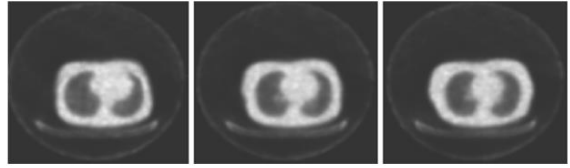
- a) Continuous rotating x-ray tube and detectors based on slip-ring technology
- b) Complete whole-body CT scan < 1 min



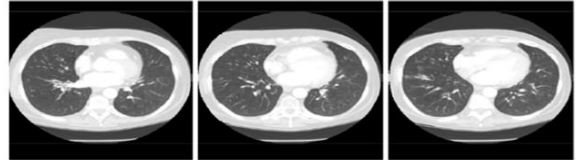
**FIGURE 4-3.** First step in spiral-helical CT: data acquisition. This figure illustrates that as the patient is transported through the gantry aperture, the x-ray tube traces a spiral path around the patient, collecting data as it rotates. (Courtesy of Siemens Medical Systems, Inc.)

### 34. Attenuation Correction Density Maps

Density map of chest using isotope; low resolution and noisy

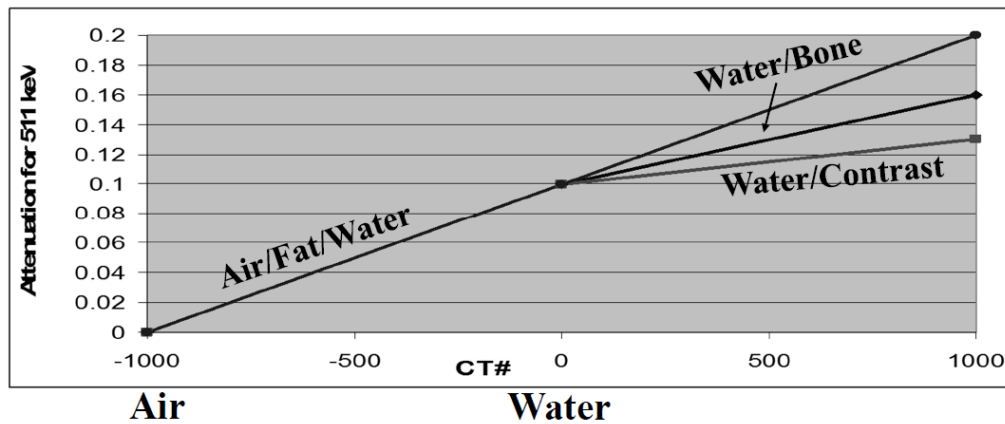


X-ray CT of Chest; much higher resolution



### 35. X-ray CT Attenuation Mapping

- a) Attenuation scale factors for bone and contrast media different than soft tissue.
- b) Bi-linear mapping with lower slope for CT#'s  $> 0$ .



### 36. Artifacts from CT Contrast

- a) Presence of CT contrast during CT scan will cause artifacts in PET attenuation corrected images.
- b) Linear attenuation coefficients at 60-70 keV of CT do not scale accurately to 511 keV for contrast media or other objects of high density.
- c) CT contrast creates hot spot lesions in PET images.
- d) Reference: Blodgett\_ClinImag11\_49.pdf

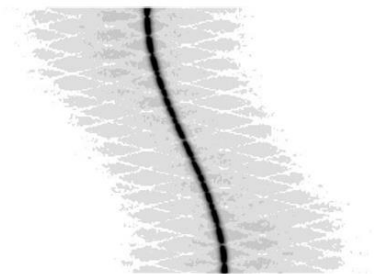
### 37. Quantitative PET

- a) Measures uptake of a PET radiopharmaceutical, e.g., F-18 FDG in tissues and tumors.
- b) Requires scan output to be recorded in units of activity concentrations (Bq/ml).
- c) Requires several scanner corrections to be applied:
  - i. Scatter
  - ii. Randoms
  - iii. Dead time
  - iv. Attenuation

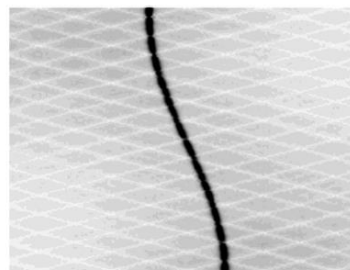
### 38. Total Coincidence Counts

- a) Scatter accounts for ~ 15 (2D) - 40% (3D) of Total coincident counts. Can only be estimated.
- b) Random counts may exceed the True counts. Can easily be measured by delay coincidence channel.
- c) Scatter and Randoms add a background to the reconstructed images resulting in less contrast.

### 39. Distribution of Scatter & Randoms



**Sinogram of line source with scatter. Scatter coincidence counts observed along-side the sides of the source.**

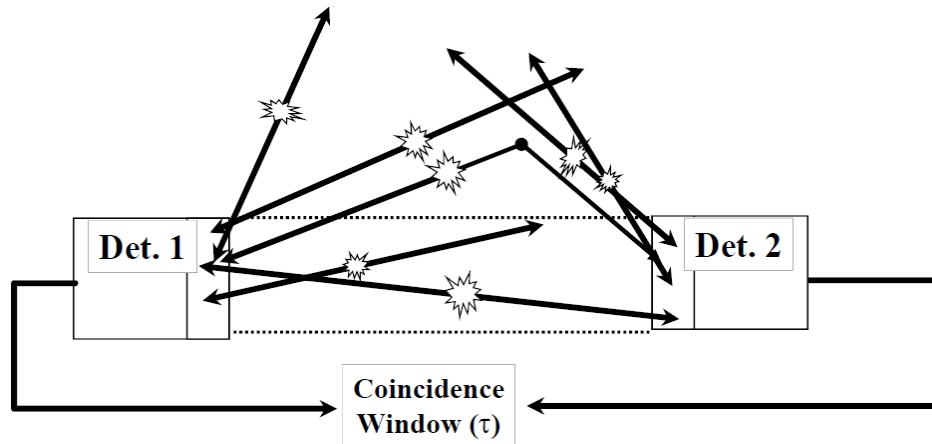


**Sinogram of line source with scatter and randoms. Random counts uniformly added over the entire imaging volume.**



#### 40. Single Detector Count Rate

- a) Singles Rate –Photon count rate on a single detector.
- b) Singles/Coincidence Ratio is ~ 50:1

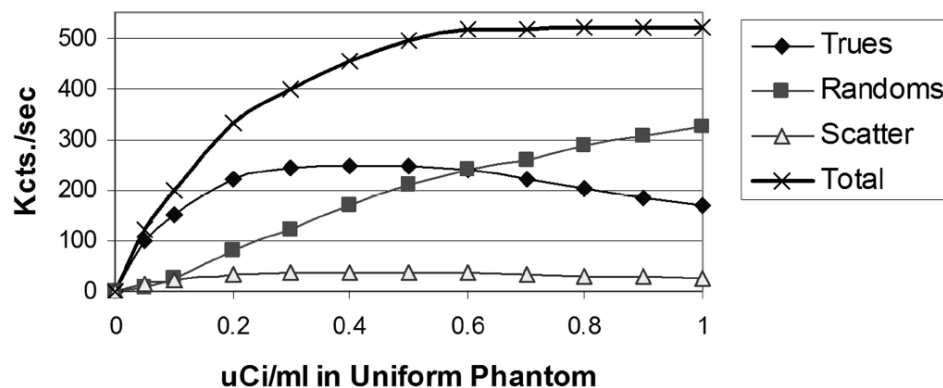


#### 41. Random Count Rate

- a) Random counts occur when two or more positron-electron annihilations occur.
- b) Random Rate = (Det 1 \* Det 2) x t
- c) Random Rate ~ (Singles Rate)<sup>2</sup> x t

#### 42. Dead-Time Correction

- a) Count rate response curve used to correct for count losses due to dead time.
- b) Acquired over a 12-hr period.



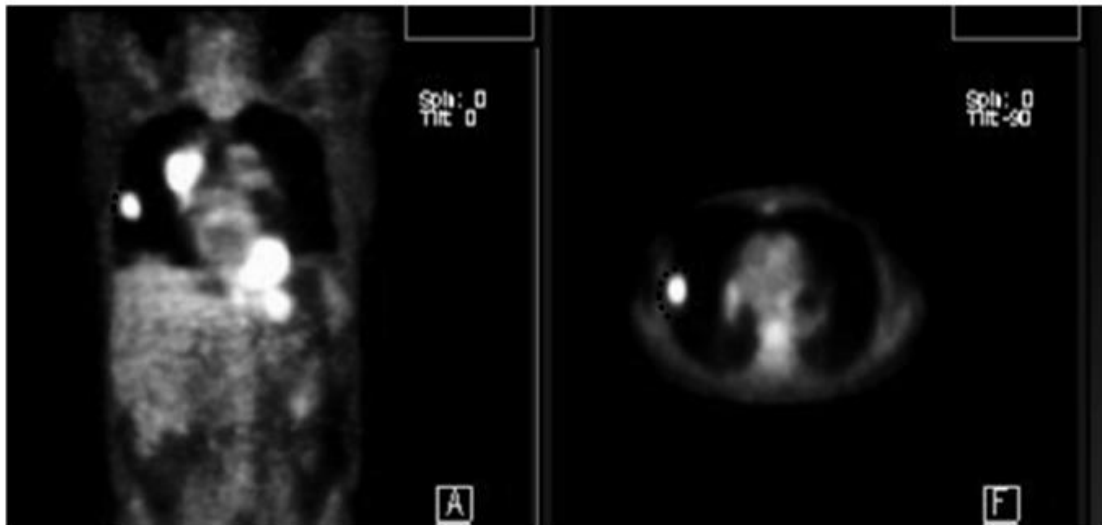
#### 43. Standardized Uptake Value

- a) A unit-less value – g/ml; assume tissue density of 1 ml/g
- b) Lean Body Mass may be used instead of Body Mass ( $SUV_{lbm}$ )
- c)  $SUV > 1$  implies active uptake
- d)  $SUV < 1$  implies an exclusion of uptake

$$SUV = \frac{\text{Tissue FDG Concentration (Bq/ml)}}{\text{Injected Dose (Bq)/Body Mass (g)}}$$

#### 44. VOI Extraction of SUV

- a) Extract maximum counts, Bq/ml, or SUV in VOI.
- b) Reduces errors in drawing of VOI, but subject to statistical variation within VOI.
- c)  $SUV_{peak}$  with average of the nearest neighbors to reduce statistical variations.



#### **45. Accuracy of SUV**

- a) Requires accurate
  - i. Sensitivity calibration of the PET scanner.
  - ii. measurement of patient weight.
  - iii. measurement of injected activity and decay corrected to within 5 min.
- b) Time dependent – SUV increases over time – for FDG, must scan patients within  $\pm$  10 min. time window.
- c) Underestimated in small lesions of diameter  $< 3 \times$  system resolution ( $\sim 3 \times 6$  mm) due to partial volume averaging of normal tissue with lesion.

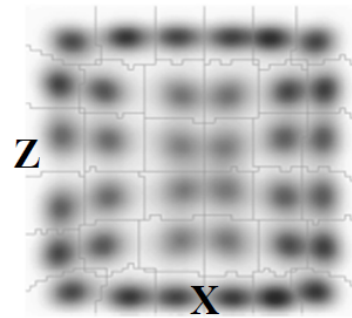
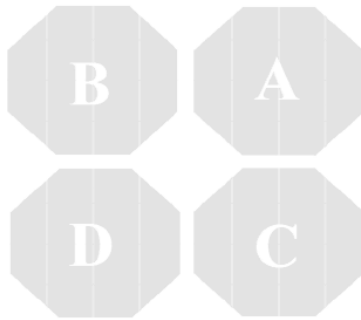
#### **46. SUV - Other Patient Related Factors**

- a) Blood glucose levels
- b) Patient activity
  - i. patient remains in quiet sedentary state during uptake over a period of 60 min. or longer
  - ii. Note prior muscular activity
- c) Voiding of bladder prior to scanning
- d) Radioactivity of prior NM study
- e) Presence of contrast media

#### **47. Calibrations & QC Tests**

- a) Energy and linearity
- b) Normalization
- c) Dead time & Timing
- d) Sensitivity Calibration
- e) Blank scan for attenuation correction (No CT)
- f) PET/CT Calibrations

#### 48. Anger Camera Logic Used in Multiple Crystal Blocked Detectors



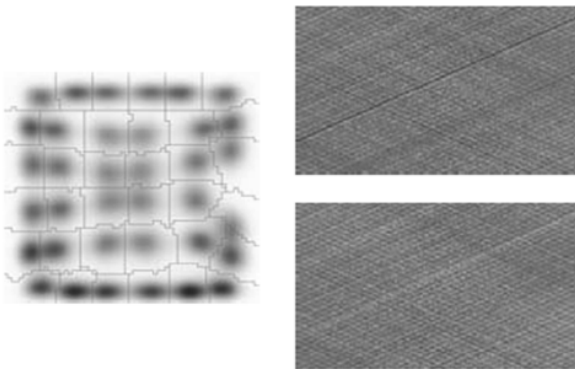
$$X = \frac{B+D}{A+B+C+D}$$

$$Z = \frac{C+D}{A+B+C+D}$$

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- Each crystal produces a unique combination of signals in the PMTs.
- Refer  $X$  and  $Z$  to preset values in a 2D lookup table to map  $X$  and  $Z$  to a single crystal.

#### 49. PMT Gain, Energy & Linearity Calibrations



**Erroneous mapping of  
crystals leading to errors in  
LOR mapping**

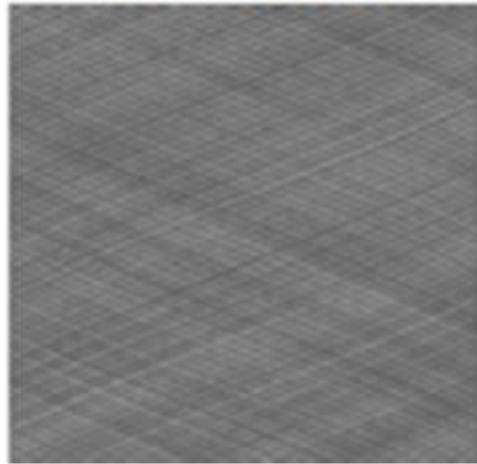
- New calibrations quarterly or that recommended by Vendor.
- PMT gain and energy stability checked daily.

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## 50. Normalization – Uniformity Correction

- a) Corrects for the variations in efficiency in LORs in the sinogram.
- b) Measurement using a uniform source phantom
- c) Acquired quarterly or after system maintenance.

### Normalization Map



### Sinogram of Cylinder



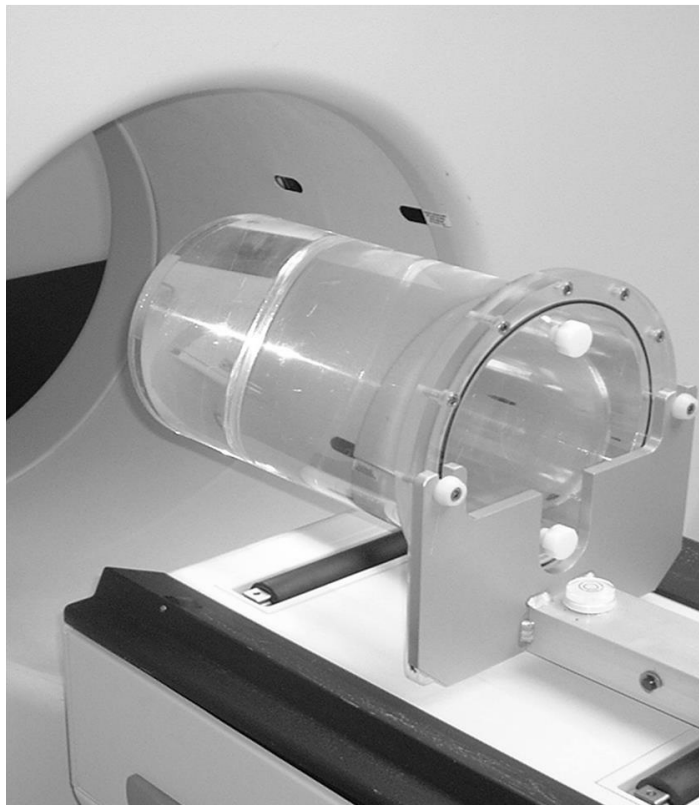
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## 51. Timing & Dead Time Calibrations

- a) Coincidence timing for every LOR – performed by FSE semi-annually or as specified by the Vendor.
- b) Deadtime Calibration – Performed by FSE by scanning of  $^{18}\text{F}$  in a water filled phantom as the activity decays (~12 hours). Acquire semi-annually or as specified by the Vendor.

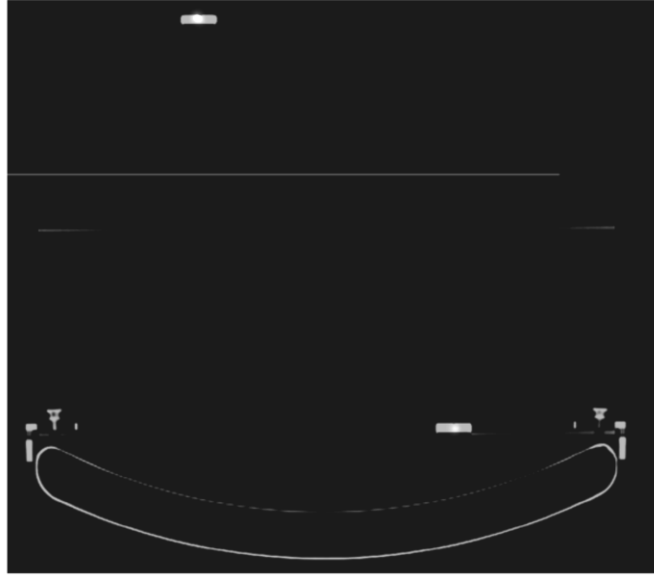
## 52. Sensitivity Calibration [ $\text{True}_{\text{corr}}$ (cpm) / Bq/ml ]

- a) Fill water phantom with calibrated  $^{18}\text{F}$  activity. Decay correct to the minute to the time of image acquisition.
- b) Calculate activity concentration in Bq/ml (9200 ml phantom).
- c) Acquire and reconstruct image slice of phantom.
- d) Measure counts in image slice and calculate sensitivity (cpm/Bq/ml).
- e) Expected SUV = 1.00



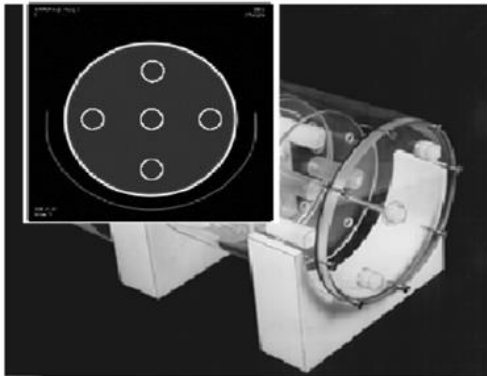
### 53. Test for PET/CT Alignment

- a) Image 18F (or 22Na) point sources whose location seen on CT scan
- b) Point source alignment to within 2 mm



### 54. CT Tests for PET/CT

- a) Perform monthly CT# linearity test or that specified by the vendor.
- b) Perform spatial & contrast resolution, slice thickness, & dose measurements as prescribed by CT department protocols.



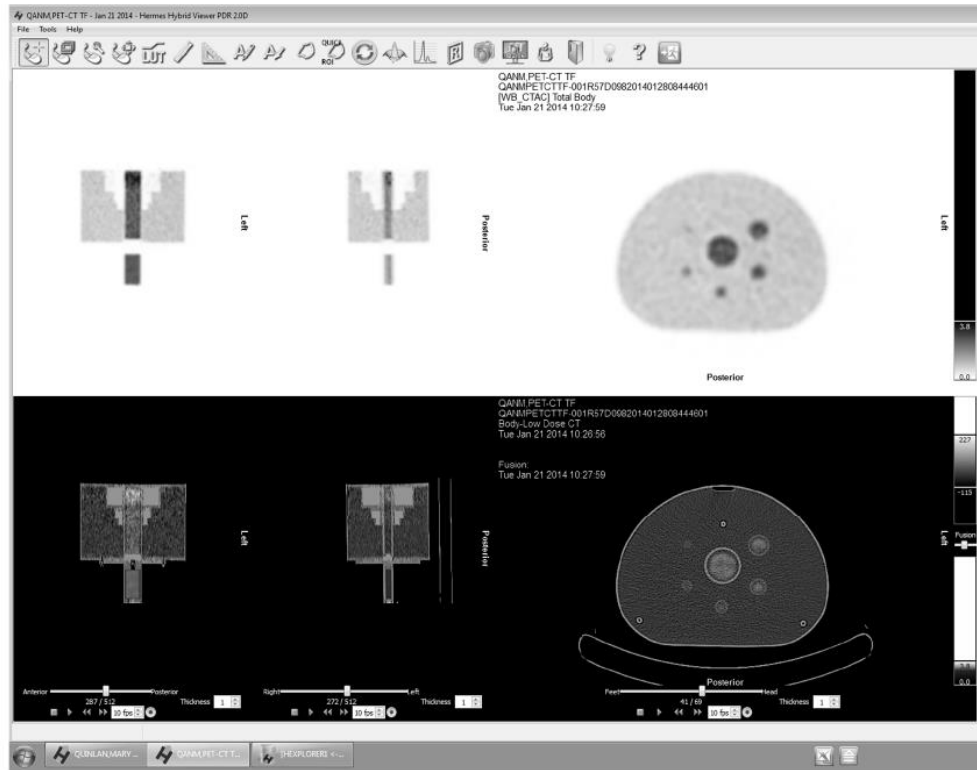
**TABLE 1.** Phantom reference materials, corresponding linear attenuation coefficients and CT numbers.

Material	Attenuation coefficient	CT number
Ethylene	0.1790	$-87 \pm 5$
Styrene	0.1870	$-31 \pm 5$
Water	0.1932	$0 \pm 5$
Lexan	0.2165	$101 \pm 5$
Plexiglass	0.2165	$121 \pm 5$

## 55. PET/CT Phantom



There is same activity concentration in the six spheres. Why does the SUV appear to differ?



## PART 2. PET and PET/CT Shielding Requirements

### 56. Isotope Dose Rates

Isotope	$\gamma$ -ray energy	photons/100 decays	Dose Rate (mSv-m <sup>2</sup> /MBq-hr )
Tc-99m	140 keV	90	0.02
F-18	511 keV	193	0.143
F-18/Tc-99m Ratio	3.6	2.1	7.1



### 57. Isotope Shielding Considerations

Isotope	$\gamma$ -ray Energy	HVL lead (11 g/cc)	HVL Tungsten (18 g/cc)
99mTc	140 keV	.27 mm	~ 0.2 mm
18F	511 keV	4.1 mm	2.9 mm
F-18/Tc-99m Ratio	3.6	15.2	14.5

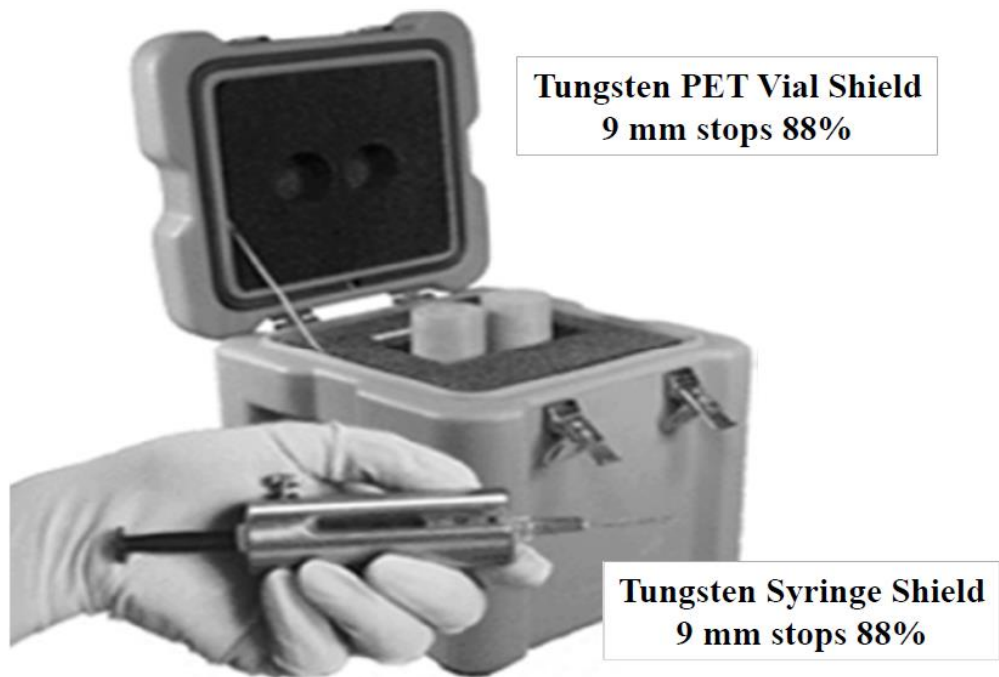
### 58. Radiation Dose – Areas of Concern

- a) Hot Lab
- b) Patient Uptake Room
- c) PET Scanner Room

### 59. Hot Lab Shielded Dose Calibrator and 5 cm L-Block



**60. Handling the Isotope - Hand doses 100 times a patient dose**



**61. Whole Room Shielding**

- a) 0.5 inches lead for uptake room
- b) 0.25 inches lead for scanner room



## 62. Portable Shields for Patients

- a) Pb shields 2.5 and 5.0 cm thick are available
- b) Dose reduction factors of 40 and 1900 respectively
- c) Problems: Patient may move in relation to gantry and shield can limit access to patient



## 63. Shielding for CT

- a) CT portion substantially the same as for any CT installation ( $\sim 1/16''$  lead)
- b) Techniques for CT - 140 kVp, 80 mAs and 125-150 cm axial length (non-diagnostic scan)
- c) Patients/day less than CT only installation (may be increased for off hour use)
- d) If shielded for PET – no additional shielding for CT
- e) If not shielded for PET – shielding designed for CT may be required